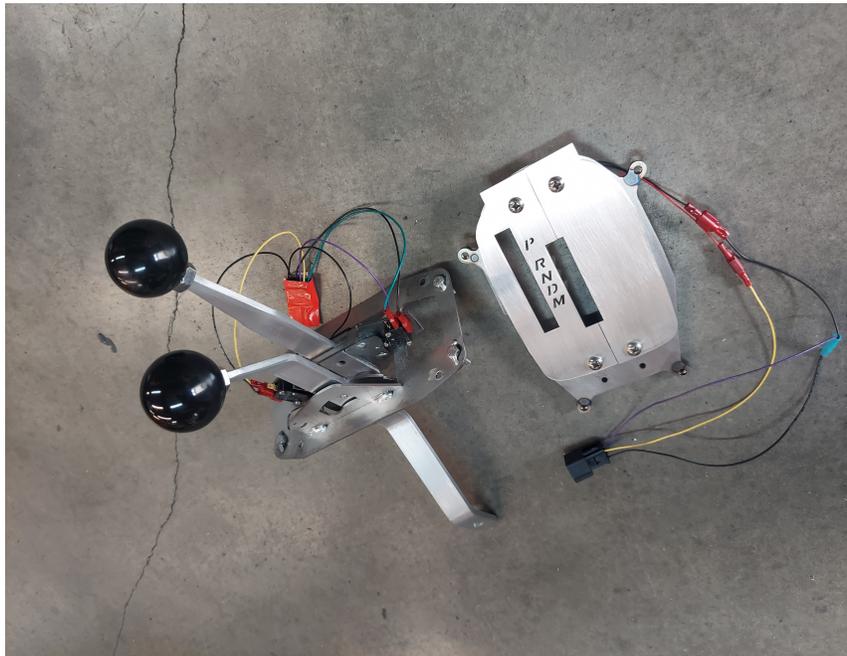




Paddle Shift Eliminator/ Tap Shifter for 6L80e Installation

6/1/16



There is no drilling required to install the Paddle Shift Eliminator (PSE) .
Remove the factory shifter by removing the little plate in front of the shifter.
Use a T20 torx wrench to remove the screw. Lift off the factory shifter handle.
Remove the bezel and floor gauges if equipped. Lift the car on the drivers side and
loosen the rod that connects to the factory shifter. Reach up and remove the four 10mm
nuts. You can now remove the factory shifter.

Remove the boot and gasket for the factory shifter and put them on the PSE .
Take the round swivel rod fitting off the factory shifter and put it on the inside of the PSE (PRNDM) lever with the washer and e-clip. You **DON'T** need that white plastic piece the was on the round swivel fitting, so just break it off.

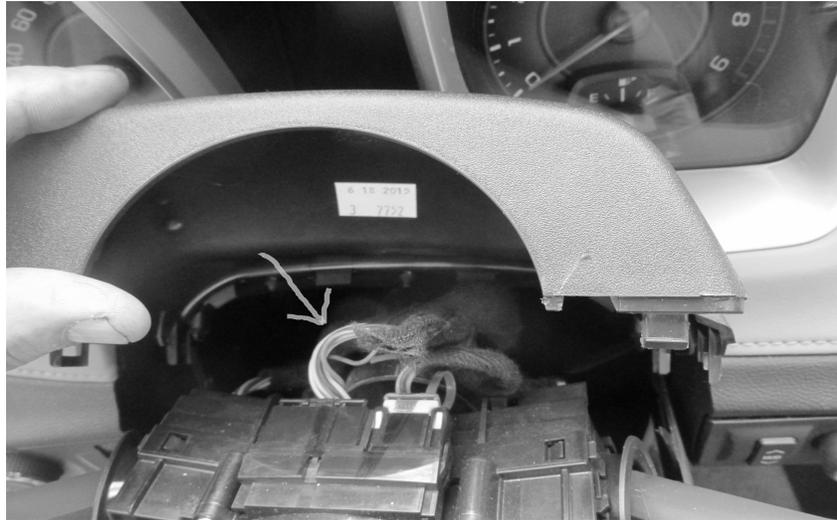


Put swivel on inside of PRNDM lever

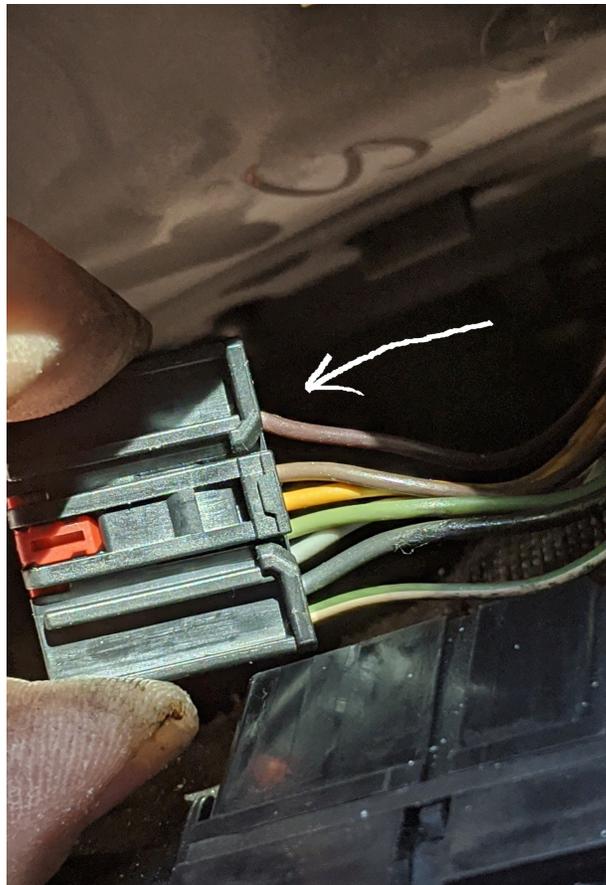


Slide swivel joint onto rod and tighten

Install the PSE into the camaro. Slide the transmission rod onto the swivel joint and tighten down on the dimple of the rod. Bolt the four 10mm nuts to bottom the PSE.



Remove steering column top cover by removing four 7mm screws from the bottom cover. Look for the purple wire on the top of the column and cut it (don't splice into wire).



Connect the supplied purple wire to the wire you just cut . Then connect to the connector on the PSE. Feed the wire through the dash to hide the purple wire.

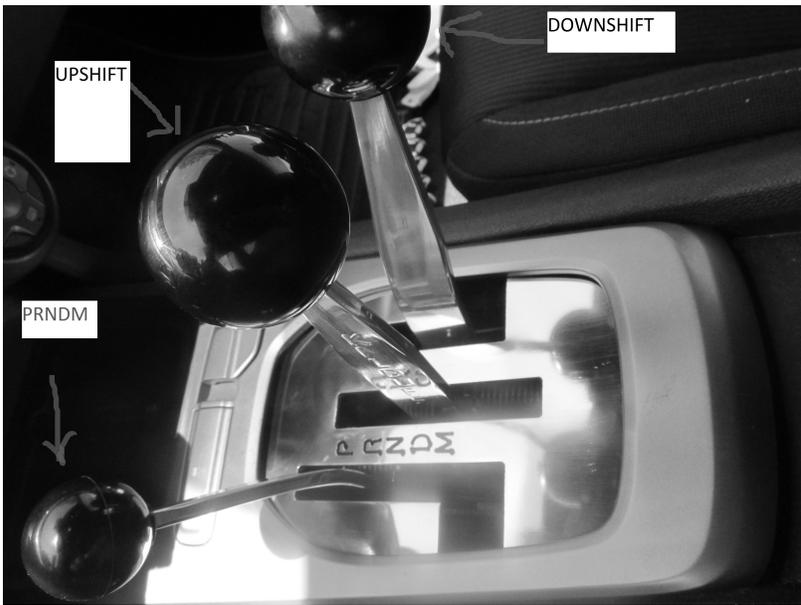
Connect the 4 wire connector to the factory 4 wire connector.

You are now done with wiring the PSE. Test the PRNDM lever (closest to the driver) by turning the key on with the engine off, and see if the PRNDM position agrees with the PRNDM positions in the dash cluster.

Check that the upshift and downshift levers work by putting the PRNDM lever in position “M”. Bump the upshift and downshift levers to make sure you have M1 and M2 reading on the cluster read out. Put the new indicator plate on but don't tighten it down yet.



Put the console bezel on sideways to clear the levers and adjust it straight but don't push down yet. Now tighten down the indicator plate. Now you can push down on the bezel tabs.



Screw on the the knobs and you're done.

Any questions, call

Kilduff Machine at **818-205-4623**.

or email kilduffshifter@gmail.com